

TEST REPORT	PRODUCT:	654M
FORD ESB-M3G76-B2 (2005-SEP-26)	TEST SUBSTRATE:	20% Talc-Filled Polypropylene, & ABS
DOCUMENT TITLE: TAPE, POLYESTER - PRESSURE SENSITIVE	REPORT DATE:	06/26/23

<u>PARAGRAPH</u>	<u>REQUIREMENT</u>	<u>ABS Results</u>	<u>20% Talc-Filled Polypropylene Results</u>
3.6 180° PEEL ADHESION [ASTM D 1000] ❶			
3.6.1 Immediate	219 N/m Minimum	803 N/m	471 N/m
3.6.2 72 hour dwell	657 N/m Minimum	1068 N/m	762 N/m
3.6.3 5 Thermal Cycles	438 N/m Minimum	1672 N/m	821 N/m
3.7 MIGRATION STAIN ❷	None	N/A	N/A
3.8 LINER REMOVAL	55 N/m Maximum		5.25 N/m

❶ Adchem adhesive system backed exposed-side with 1 mil PET film

❷ Not Tested. Requires current production white enameled panel prepared per FLTM BI 103-02.

APPROVED:

Original Test Date: 9/14/21
Berry Global Technical Service Department

Conditioning and Testing per FORD ESB-M3G76-B2

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